

# Studies on Leaf Extract Mediated Synthesis of Copper Nanoparticles for the Removal of Bromo Cresol Green Dye from Synthetic Waste Waters

Dr. CH. A. I. Raju, Shaik Nooruddin and Kusimey Satti Babu

**Abstract**— Present work describes the synthesis of copper nanoparticles using leaf extract which were used to prepare nano particles using green synthesis process for removing bromo cresol green (BCG) from aqueous solution. An adaptable technique was implemented for the synthesis of Copper Nanoparticle using leaves extract of bromo cresol green (BCG). The preparation of copper nanoparticles by using leaf extract has desired quality with low cost and convenient method. The leaf extract was mixed with copper salt solution by heating to a temperature of 60-70 °C and the reduction reaction was studied by observing the colour change. Equilibrium studies and isotherms were applied to correlate the preparation variables (time, pH, concentration and dosage) to the Decolorization of BCG from aqueous solution. The results obtained showed that the optimum conditions for preparing nano particles using BCG dye were contact time of 90 min and pH-4, concentration-20mg/L and dosage-0.5 g/L which resulted in 30.95 mg/g sorption capacity of BCG from aqueous solution at pH 4.0. The copper nano particles seems to be a good adsorbent for the decolorization of anionic dyes in particular BCG from synthetic waste water.

**Index Terms**— Copper Nanoparticle, Bromo Cresol Green (BCG), green synthesis, Isotherms, Kinetics, Sorption.

## 1) INTRODUCTION

Nanotechnology is rapidly increasing field that making an impact on human life such as pharmaceutical, health, food, electronics, chemical industry, energy science, cosmetics, environmental science and space industries etc. There are many ways to synthesize nanoparticles such as sol gel method, chemical reaction, solid state reaction and co-precipitation. Compared to those methods green synthesis method is one of the best method for the synthesis of nanoparticles in recent years. This method have several advantages namely low cost, simple, use of less toxic materials, most important is eco-friendly. In this method, the plant extract has been used as reducing agent for the synthesis of copper nanoparticles [01-05]. In the present work we have developed green synthesis of copper Nanoparticles via a single-step, room-temperature reduction of dye using cassia occidentalis leaf extract [06-10]. In addition to providing enhanced research and development strategies, green chemistry can also play a

prominent role in guiding the development of nanotechnology to provide the maximum benefit of these products for society and the environment.

## 2) EXPERIMENTAL PROCEDURE

The present experimentation is carried out in batch process, on adsorption of dye (Bromo Cresol Green BCG) from aqueous solutions by using Cassia Occidentalis leaves broth with copper nano particles (Co-Cu-NPS).

The experimental procedure consists of

1. Reagents and Materials
2. Preparation of Broth Solution and Nano particles formation
3. Preparation of 1000 mg/L dyes stock solutions
4. Characterization studies
5. Equilibrium Studies
6. Isotherms
7. Kinetics models

The dye considered for present study is Bromo Cresol Green



Fig.1.1 Dyes



Fig. 1.2 Chemicals

).

### 1. Reagents and materials:

Analytical grade chemicals were used for experimentation and need no further purification. The sources of dye used were Bromo Cresol Green of analytical grad. Double distilled water is used to prepare all stock and synthetic solutions. From a stock solution containing 1000 mg of dye in 1.0litre, the synthetic solutions of dye were made. By addition of 0.1 M  $H_2SO_4$  and 0.1 M NaOH solutions the pH of dye solutions were adjusted to the desired value.

### 2. Preparation of the Broth solutions and Nano particles formation:

#### 2.1 Preparation of Cassia Occidentalis:

In this process 10 gm of fresh and cleaned leaves of CO are taken in a magnetic stirrer and to this 110 ml of distilled water is added and it is heated at 70°C for 10min. After that the solution is filtered in 250 ml conical flask using whatmann's filter paper and it is kept aside for further process. The broth obtained is in pale yellow colour.



Fig.2.1 Broth solutions

#### 2.2 Preparation of Nano Particles:

In this process 10 ml of broth solution is taken and to that 0.169 gms of  $CuSO_4 \cdot 5H_2O$  is added in a 250 ml conical flask and is kept in an orbital shaker for 24 Hrs in order to obtain nano particles. The nano particles formation is noticed when the pale yellow color is changed to light brown. This solution is used for various dye degradation process of different concentrations and different dosages.



Fig.2.2 Nano particles solutions (a) cassia occidentalis

### 3. Preparation of 1000 mg/L dye stock solutions:

To prepare 1000 ppm of Bromo Cresol Green –BCG were dissolved in 1.0 liter of double distilled water. From this stock solution synthetic samples of different concentrations of dye were prepared by appropriate dilutions. 100 ppm dye solution was prepared by diluting 100 ml of 1000 ppm dye stock solution with distilled water in 1000 ml volumetric flask up to the mark. Similarly solutions with different dye concentrations such as 20, 50, 100, 150 and 200 ppm were prepared.

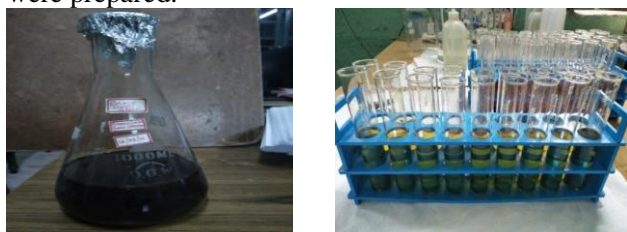


Fig. 3 Dye stock solutions (a) Bromo Cresol Green

## RESULTS AND DISCUSSIONS:

In the present investigation, the prospectives of one adsorbents namely copper cassia occidentalis nano particals were evaluated to estimate their performance for the decolourization of Bromo Cresol Green dye present in aqueous solutions. The effects of parameters on decolourization of BCG dye were measured, data consisting of contact time, pH of the solution, initial concentration, dosage. The experimental data are obtained by conducting both Batch and Continuous experiments.

### 4. CHARACTERIZATION:

#### FESEM Analysis of Nano Particles:

- ❖ FESEM (Field Emission Scanning Electron Microscope) to measure and observe the small structures (as small as 1Nanometer = one billion of a millimeter) on the surface of cells.
- ❖ It provides high resolution and very high and stable probe currents for optimum imaging and analytical performance at high vacuum.



Fig.4 FESEM image of copper nano particles

Probe size - **sub-100 nm scale** and Magnification ranges from **25 to 1,000,000X**. With the integration of the in-the-lens acceleration and deceleration of the electron beam, low kV aberrations are reduced, yielding high resolution at the lowest accelerating voltages. Beam deceleration decreases charging while imaging non-conductive specimens, improves spot size at low kV, and enhances surface topography. The nano particles produced were in the range of 123 to 234 nm [13–22].

### 5. Equilibrium studies on dye decolourization:

#### 5.1 Effect of Equilibrium time

The decolourization of dye as a equilibrium studies using the dye Bromo Cresol green (BCG) at 303K (Room Temperature). The quantity of 20 ml of dye solution was

taken along with 5ml of Cassia occidentalis broth copper nano particles (co-cu-nps) solution with varied time intervals ranging from 1-180 min. Initially, dye adsorbed and occupied selectively the active sites on the co-cu-nps solution. As the equilibrium time increased the active sites on the co-cu-nps were filled. The adsorption rate slowed down gradually and reached exhaust stage resulting a constant value. The % Decolourization of dye & dye uptake capacities were shown in fig. 5.1. The optimum time obtained is 90 min with the highest decolourization of dye was 65%. The rapid uptake of the dye indicates that the adsorption process could be ionic in nature where the anionic dye molecules attach to the various positively charged natural functional groups present on the surface of the co-cu-nps [23-32].

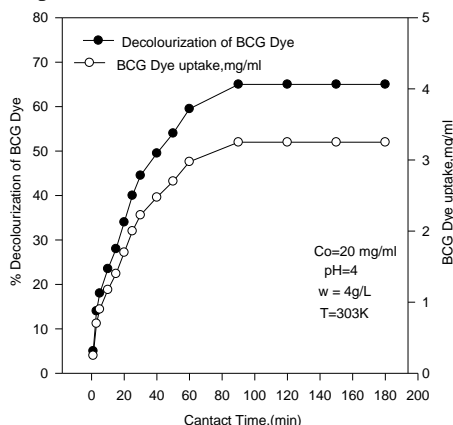


Fig.5.1 Contact Time with % dye decolourization of Bromo cresol green

### 5.2 Effect of pH

pH is one of the significant parameter which effects on the decolourization of the dye. The effect of pH was studied in the Dye Decolourization using the Cassia Occidentalis copper nanoparticles, the experiments was carried out and results are presented in Fig 5.2. The removal was increased from 59 % to 74.5 % as pH was increased from 2 to 4, The pH is varied for dyes using Cassia Occidentalis broth solution Cassia Occidentalis where as further increase in pH had a negative effect. The maximum % decolourization was found to be 74.5 % at pH 4 for BCG Dye. At Low pH depresses dye decolourization due to competition with H<sup>+</sup> ions for appropriate sites on the adsorbent surface. However, with increasing pH, this competition weakens and Bromo cresol green ions replace H<sup>+</sup> ions bound to the adsorbent. which causes a repulsive force between the dye and nano particles[33-42].

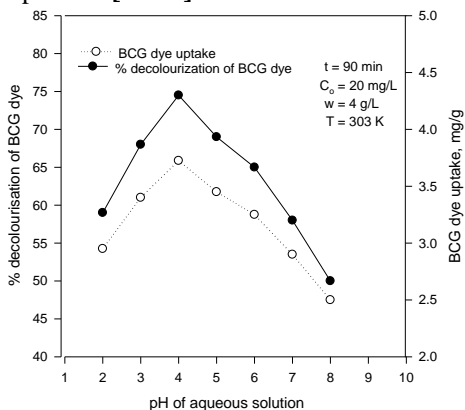


Fig.5.2 Effect of pH along with % dye decolourization of Bromo Cresol Green

### 5.3 Effect of initial concentration of dyes:

The initial concentration plays a key role in the decolourization of the dye. The different initial concentrations were taken and the results are studied and presented in the Fig 5.3. At the initial concentration of 20mg/l, the 75% decolourization of dye is obtained and different concentrations are taken by using Cassia Occidentalis copper nano particle solution and on further increase in concentration (200 mg/L), %dye decolourization has decreased. This is due to higher interaction between Cassia Occidentalis copper nano particles and the dye solution. The maximum decolourization of BCG Dye is 75%.

[43-52].

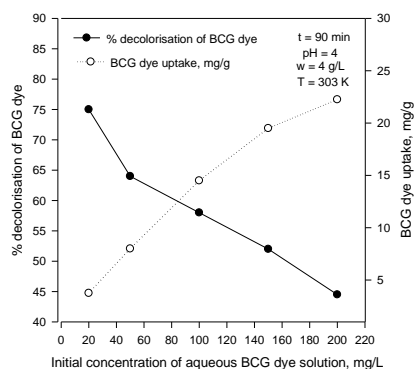


Fig.5.3 Initial concentration with % dye decolourization of Bromo cresol green

### 5.4 Effect of nano particle solution dosage:

The dosage of the Cassia Occidentalis copper nano particle was varied in the decolourization of the dye Bromo Cresol green (BCG) and the results are depicted in the Fig 5.4. and it showed that % Decolourization of Dye (BCG) increased and uptake decreased with increase in dosage. The maximum % decolourization of dye is attained at 0.5g and was almost constant at higher dosages. This trend could be explained as a consequence of partial aggregation. Therefore, the optimum dosage was selected as 0.5g for further experiments. The maximum % Decolourization of BCG dye is 88%. It may be due to more surface sites available for response with immediate dye to increase speed its decolorization. A decrease in overall adsorption capacity was observed with the increase in adsorbent dosage because adsorption of the dye did not increase in the proportion of increase in nano particles dosage [53-62].

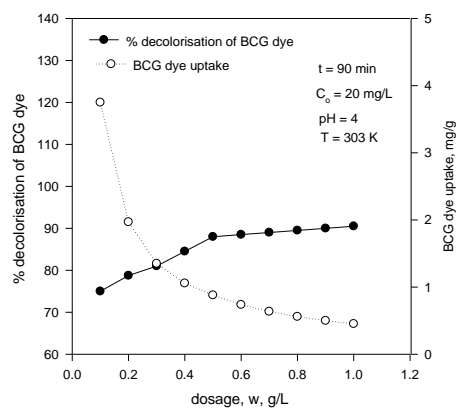


Fig. 5.4 % dye decolourization of Bromo cresol green on dosage

## 6. Isotherms

### 6.1. Langmuir isotherm:

Irving Langmuir developed an isotherm named Langmuir isotherm. It is the most widely used simple two- parameter equation. This simple isotherm is based on following assumptions:

Adsorbates are chemically adsorbed at a fixed number of well- defined sites, Each site can hold only one adsorbate species, All sites are energetically equivalent, There are no interaction between the adsorbate species. The Langmuir relationship is hyperbolic and the equation is:

$$q_e/q_m = bC_e / (1+bC_e)$$

The above Equation can be rearranged as

$$(C_e/q_e) = 1/(bq_m) + C_e/q_m$$

From the plots between  $(C_e/q_e)$  and  $C_e$ , the slope  $\{1/(bq_m)\}$  and the intercept  $(1/b)$  are calculated. Further analysis of Langmuir equation is made on the basis of separation factor,  $(R_L)$  defined as  $R_L = 1/(1+bC_e)$

- $0 < R_L < 1$  indicates favorable adsorption
- $R_L > 1$  indicates unfavorable adsorption
- $R_L = 1$  indicates linear adsorption
- $R_L = 0$  indicates irrepressible adsorption

Langmuir isotherm is drawn for the present data and shown in Fig.6.1. The equation obtained ' $n$ '  $C_e/q_e = 0.0323 C_e + 1.4294$  with a good linearity (correlation coefficient,  $R^2 \sim 0.9819$ ) indicating strong binding of Bromo cresol green dye to the surface of *copper nanoparticles*.

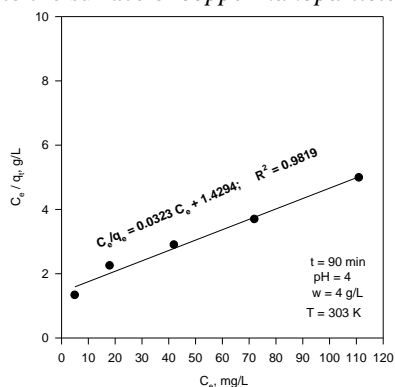


Fig. 6.1 Langmuir isotherm for % dye decolourization of Bromo cresol green

### 6.2. Freundlich isotherm:

Freundlich presented an empirical dye decolourization isotherm equation that can be applied in case of low and intermediate concentration ranges. It is easier to handle mathematically in more complex calculations.

The Freundlich isotherm is given by

$$q_e = K_f C_e^n$$

where  $K_f$  (mg) represents the dye decolourization capacity when dye equilibrium concentration and  $n$  represents the degree of dependence of dye decolourization with equilibrium concentration Taking logarithms on both sides, we get

$$\ln q_e = \ln K_f + n \ln C_e$$

Freundlich isotherm is drawn between  $\ln C_e$  and  $\ln q_e$  in Fig.6.2 for the present data. The resulting equation  $\ln q_e = 0.5946 \ln C_e + 0.3810$ ; has a correlation coefficient of 0.9934.

The ' $n$ ' value in the above equations satisfies the condition of  $0 < n < 1$  indicating favorable dye decolourization.

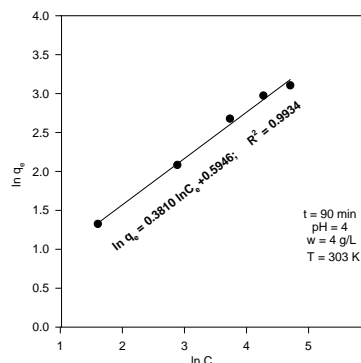


Fig. 6.2 Freundlich isotherm for % dye decolourization of Bromo cresol green

### 6.3. Temkin isotherm:

Temkin and Pyzhev isotherm equation describes the behavior of many dye decolourization systems on the heterogeneous surface and it is based on the following equation

$$q_e = RT \ln(A_T C_e) / b_T$$

The linear form of Temkin isotherm can be expressed as

$$q_e = (RT / b_T) \ln(A_T) + (RT/b_T) \ln(C_e)$$

where  $A_T = \exp [b(0) \times b(1) / RT]$

$b(1) = RT / b_T$  is the slope

$b(0) = (RT / b_T) \ln(A_T)$  is the intercept and

$$b = RT/b(1)$$

The present data are analysed according to the linear form of Temkin isotherm and the linear plot is shown in Fig.6.3. The equation obtained for Bromo cresol green dye decolourization is:  $q_e = 6.1610 \ln C_e - 7.6232$  with a correlation coefficient 0.9621. The best fit model is determined based on the linear regression correlation coefficient ( $R^2$ ). From the Figs 6.1,6.2 & 6.3, it is found that dye decolourization data are well represented by Freundlich isotherm with higher correlation coefficient of 0.9934, followed by Langmuir and Temkin isotherms with correlation coefficients of 0.9819 and 0.9621 respectively[63–72].

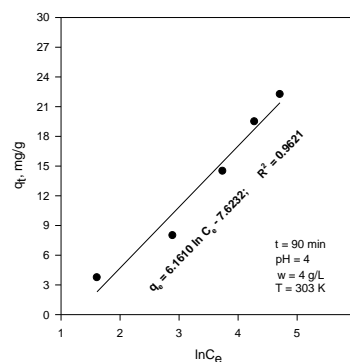


Fig. 6.3 Temkin isotherm for % dye decolourization of Bromo cresol green

Table - 1

Isotherm constant:

Langmuir isotherm	Freundlich isotherm	Temkin isotherm
$q_m = 30.959 \text{ mg/g}$	$K_f = 1.4637 \text{ mg/g}$	$A_T = 0.2901 \text{ L/mg}$
$R_L = 0.8984$	$n = 0.5946$	$b_T = 415.632$
$R^2 = 0.9819$	$R^2 = 0.9934$	$R^2 = 0.9621$

7. Kinetics of dye decolorizations:

The order of adsorbate – adsorbent interactions have been described using kinetic model. Traditionally, the first order model of Lagergren finds wide application. In the case of dye decolorization preceded by diffusion through a boundary, the kinetics in most cases follows the first order rate equation of Lagrangen:

$$(dq_t/dt) = K_{ad} (q_e - q_t)$$

where  $q_e$  and  $q_t$  are the amounts adsorbed at  $t$ , min and equilibrium time and  $K_{ad}$  is the rate constant of the pseudo first order dye decolorization.

The above equation can be presented as

$$\int (dq_t / (q_e - q_t)) = \int K_{ad} dt$$

Applying the initial condition  $q_t = 0$  at  $t = 0$ , we get

$$\log (q_e - q_t) = \log q_e - (K_{ad}/2.303) t$$

$$\log (q_e - q_t) = 0.4861 - 0.0159t$$

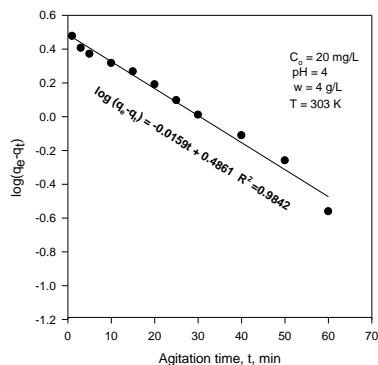


Fig. 7.1 first order kinetics for % dye decolorization of Bromo cresol green

Plot of  $\log (q_e - q_t)$  versus ‘ $t$ ’ gives a straight line for first order kinetics, facilitating the computation of adsorption rate constant ( $K_{ad}$ ). If the experimental results do not follow the above equation, they differ in two important aspects:

- i)  $K_{ad} (q_e - q_t)$  does not represent the number of available dye decolorization sites and
- ii)  $\log q_e$  is not equal to the intercept.

In such cases, pseudo second order kinetic equation:

$$(dq_t/dt) = K (q_e - q_t)^2 \text{ is applicable,}$$

Where ‘ $K$ ’ is the second order rate constant.

The other form of the above equation is:  $(dq_t / (q_e - q_t)^2) = K dt$

let  $q_e - q_t = x$

$$dq_t = dx$$

$$1/x = K x + C$$

$$C = 1/q_e \text{ at } t = 0 \text{ and } x = q_e$$

Substituting these values in above equation, we obtain:

$$1/(q_e - q_t) = Kt + (1/q_e)$$

Rearranging the terms, we get the linear form as:

$$(t/q_t) = (1/Kq_e^2) + (1/q_e) t$$

$$(t/q_t) = 0.2743 t + 4.9634.$$

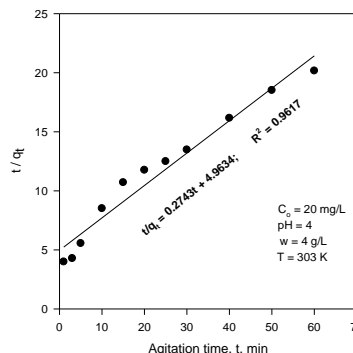


Fig. 7.2 second order kinetics for % dye decolorization of Bromo cresol green

The pseudo second order model based on above equation, considers the rate -limiting step as the formation of chemisorptive bond involving sharing or exchange of electrons between the adsorbate and adsorbent. If the pseudo second order kinetics is applicable, the plot of  $(t/q_t)$  versus ‘ $t$ ’ gives a linear relationship that allows computation of  $q_e$  and  $K$ .

In the present study, the kinetics are investigated with 25 mL of aqueous solution ( $C_0 = 20 \text{ mg/L}$ ) at 303 K with the interaction time intervals of 1 min to 180 min. Lagergren plots of  $\log (q_e - q_t)$  versus contact time ( $t$ ) for dye decolorization of Bromo cresol green the interaction time intervals of 1 to 180 min are drawn in figs.7.1 & 7.2 [53-82].

Table – 2

Equations and rate constants:

Order	Equation	Rate constant	$R^2$
Lagergren first order	$\log (q_e - q_t) = -0.0159 t + 0.4861$	$0.0366 \text{ min}^{-1}$	0.9842
Pseudo second order	$t/q_t = 0.2743 t + 4.9634$	$0.0151 \text{ g/(mg-min)}$	0.9617

8. Conclusions

Investigations are carried out to find out the equilibrium conditions for the decolorization of BCG dye from an aqueous solution using cassia occidentalis copper oxide

nano particle solution. The analysis of the experimental data results in the following conclusions:

The equilibrium contact time for cassia occidentalis dye is 90 minutes. % dye decolourization of Bromo Cresol Green dye from the aqueous solution increases significantly with increase in pH from 2 (59%) to 4 (74.5%) and later decreased. The maximum dye decolourization was obtained at a concentration of 20 mg/l (75% & 3.75mg/ml). The optimum dosage for dye decolourization is 0.5g (88 %). The maximum dye decolourization obtained when the processing parameters are set as:  $t = 90$  min,  $pH = 4$ ,  $w = 0.5$  g,  $Co = 20$  mg/l onto Co-Cu-NPS was observed. Hence the experimented Co-Cu-NPS is capable of decolorizing BCG dye.

## 9. References

- [1]. D.F. Ollis, H. Al-Ekabi (Eds.), (1993), Photocatalytic Purification and Treatment of Water and Air, Elsevier, Amsterdam.
- [2]. Engineering Chemistry (15th Edition) by Jain & Jain
- [3]. Charting Our Water Future- Economic Frameworks to Inform Decision-making (pdf) 2009. From (Retrieved October 29, 2011)
- [4]. Aghazadeh N, Mogaddem A A, 2010. Assessment of ground water quality and its suitability for drinking and agricultural uses in the Oshnavieh Area, North west of Iran. Journal of Environmental Protection, 2.Ahmed K, Ali W, 2000. Evaluation of Ravi River Water Quality. Pakistan J. Drainage Water Manage,
- [5]. Mlachila, M. and Y. Yang. "The End of Textiles Quotas: A case study of the impact on Bangladesh". 2004 [cited 2012 19 Jan 2012];
- [6]. Ghoreishi, S.M. and R. Haghghi, "Chemical Catalytic Reaction and Biological Oxidation for Treatment of non-Biodegradable Textile Effluent". Chemical Engineering Journal, 2003. 95: p. 163-169
- [7]. Hachem, C., et al., Decolourization of textile industry wastewater by the photocatalytic degradation process. Dyes and Pigments, 2001. 49(2): p. 117-125.
- [8]. Daneshvar, N., A. Oladegaragoze, and N. Djafarzadeh, Decolourization of basic dye solutions by electrocoagulation: An investigation of the effect of operational parameters. Journal of Hazardous Materials, 2006. 129(1-3): p. 116-122.
- [9]. S.Wang, Y. Bonjoo, and A. Choueib, 2005, Chemosphere 60: 1401-1407.
- [10]. Chavan, RB. 2001. Indian textile industry – environmental issues. Indian. Journal of Fibre and Textile Research, vol 26 pp 11–21
- [11]. Adewuyi, Y.G., 2001. Sonochemistry: environmental science and engineering applications. Industrial & Engineering Chemistry Research 40, 4681e4715
- [12]. Rajgopal, S., Karthikeyan, T., Prakash Kumar, B.G., & Miranda, L.R. (2006). Utilization of fluidized bed reactor for the production of adsorbents in removal of malachite green. Chemical Engineering Journal 116, 211–217.
- [13]. Gupta, V.K., Mittal, A., Krishnan, L., & Gajbe. V. (2004). Adsorption kinetics and column operations for the removal and recovery of malachite green from wastewater using bottom ash. Separation and Purification Technology, 40, 87–96.
- [14]. G. Rajakumar, A. Abdul Rahuman, B. Priyamvada, V. Gopiesh Khanna, D. Kishore Kumar, P.J. Sujin "Eclipta prostrata leaf aqueous extract mediated synthesis of titanium dioxide nanoparticles" Materials Letters 68 (2012) 115–117.
- [15]. Muthu Karuppiyah, Rangasamy Rajmohan, "Green synthesis of silver nanoparticles using Ixora coccinea leaves extract" Materials Letters 97 (2013) 141–143.
- [16]. Yan Li, Chai Teck Nam and Chui Ping Ooi "Iron(III) and manganese(II) substituted hydroxyapatite nanoparticles: characterization and cytotoxicity analysis" Journal of Physics: Conference Series 187 (2009) 012024.
- [17]. M. Ibrahim Dar, Aravind Kumar Chandiran, Michael Grätzel, Mohammad "Controlled synthesis of TiO<sub>2</sub> nanoparticles and nanospheres using a microwave assisted approach for their application in dye-sensitized solar cells" Electronic Supplementary Material (ESI) for Journal of Materials Chemistry A 2013.
- [18]. Subrata Kundu, Vivek Maheshwari, Sanjun Niu, and Ravi, "Saraf Polyelectrolyte mediated scalable synthesis of highly stable silver nanocubes in less than a minute using microwave irradiation" Submitted March 16, 2007; revised December 10, 2007; published online January 23, 2008.
- [19]. M. Wei, A. J. Ruysb, K. Milthorpe, "Precipitation of hydroxyapatite nanoparticles: Effects of precipitation method on electrophoretic deposition" Journal Of Materials Science: Materials In Medicine 16 (2005) 319 – 324.
- [20]. Muhammad Sani Usman, Nor Azowa Ibrahim, Kamyar Shamel, Norhazlin Zainuddin and Wan Md Zin Wan Yunus "Copper Nanoparticles Mediated by Chitosan: Synthesis and Characterization via Chemical Methods" Molecules 2012, 17, 14928-14936; doi:10.3390/molecules171214928.
- [21]. Tahir Ahmad, Othman Mamat "The Development and Characterization of Zirconia-Silica Sand Nanoparticles Composites" World Journal of Nano Science and Engineering, (2011) 1, 7-14.
- [22]. S. A. M. Noor & A. Ahmad & I. A. Talib & M. Y. A. Rahman "Effect of ZnO nanoparticles filler concentration on the properties of PEO-ENR50-LiCF<sub>3</sub>SO<sub>3</sub> solid polymeric electrolyte Ionics"(2011) 17:451–456 DOI 10.1007/s11581-011-0534-6.
- [23]. S.S. Alias, A.B. Ismail, A.A. Mohamad "Effect of pH on ZnO nanoparticle properties synthesized by sol-gel centrifugation" Journal of Alloys and Compounds 499 (2010) 231–237
- [24]. Salehi, Raziye, Mokhtar Arami, Niyaz Mohammad Mahmoodi, Hajir Bahrami, and Shooka Khorramfar. "Novel biocompatible composite (chitosan-zinc oxide nanoparticle): preparation, characterization and dye adsorption properties." Colloids and Surfaces B: Biointerfaces 80, no. 1 (2010): 86-93.
- [25]. Arami, Mokhtar, Nargess Yousefi Limae, and Niyaz Mohammad Mahmoodi. "Evaluation of the adsorption kinetics and equilibrium for the potential removal of acid dyes using a biosorbent." Chemical Engineering Journal 139, no. 1 (2008): 2-10.
- [26]. Arami, Mokhtar, Nargess Yousefi Limae, and Niyaz Mohammad Mahmoodi. "Evaluation of the adsorption kinetics and equilibrium for the potential removal of acid dyes using a biosorbent." Chemical Engineering Journal 139, no. 1 (2008): 2-10.
- [27]. Shahwan, Talal, S. Abu Sirriah, Muath Nairat, Ezel Boyacı, Ahmet E. Eroğlu, Thomas B. Scott, and Keith R. Hallam. "Green synthesis of iron nanoparticles and their application as a Fenton-like catalyst for the degradation of aqueous cationic and anionic dyes." Chemical Engineering Journal 172, no. 1 (2011): 258-266.
- [28]. Venkatesha, T. G., R. Viswanatha, Y. Arthoba Nayaka, and B. K. Chethana. "Kinetics and thermodynamics of reactive and vat dyes adsorption on MgO nanoparticles." Chemical engineering journal 198 (2012): 1-10.
- [29]. Khataee, A. R., Marie-Noëlle Pons, and Orfan Zahraa. "Photocatalytic degradation of three azo dyes using immobilized TiO<sub>2</sub> nanoparticles on glass plates activated by UV light irradiation: influence of dye molecular structure." Journal of Hazardous Materials 168, no. 1 (2009): 451-457.
- [30]. Mahmoodi, Niyaz Mohammad. "Magnetic ferrite nanoparticle-alginate composite: Synthesis, characterization and binary system dye removal." Journal of the Taiwan Institute of Chemical Engineers 44, no. 2 (2013): 322-330.
- [31]. Ghaedi, M., S. Hajjati, Z. Mahmudi, I. Tyagi, Shilpi Agarwal, A. Maity, and V. K. Gupta. "Modeling of competitive ultrasonic assisted removal of the dyes-methylene blue and safranin-O using Fe<sub>3</sub>O<sub>4</sub> nanoparticles." Chemical Engineering Journal 268 (2015): 28-37.
- [32]. Du, Wen Li, Zi Rong Xu, Xin Yan Han, Ying Lei Xu, and Zhi Guo Miao. "Preparation, characterization and adsorption properties of chitosan nanoparticles for eosin Y as a model anionic dye." Journal of hazardous materials 153, no. 1 (2008): 152-156.
- [33]. Jiang, Ru, Huayue Zhu, Xiaodong Li, and Ling Xiao. "Visible light photocatalytic decolourization of CI Acid Red 66 by chitosan

- capped CdS composite nanoparticles." *Chemical Engineering Journal* 152, no. 2 (2009): 537-542.
- [34]. Khataee, A. R., Marie-Noëlle Pons, and Orfan Zahraa. "Photocatalytic degradation of three azo dyes using immobilized TiO<sub>2</sub> nanoparticles on glass plates activated by UV light irradiation: influence of dye molecular structure." *Journal of Hazardous Materials* 168, no. 1 (2009): 451-457.
- [35]. Maljaei, Ata, Mokhtar Arami, and Niyaz Mohammad Mahmoodi. "Decolourization and aromatic ring degradation of colored textile wastewater using indirect electrochemical oxidation method." *Desalination* 249, no. 3 (2009): 1074-1078.
- [36]. Salehi, Raziye, Mokhtar Arami, Niyaz Mohammad Mahmoodi, Hajir Bahrami, and Shooka Khorramfar. "Novel biocompatible composite (chitosan-zinc oxide nanoparticle): preparation, characterization and dye adsorption properties." *Colloids and Surfaces B: Biointerfaces* 80, no. 1 (2010): 86-93.
- [37]. Jiang, Ru, Huayue Zhu, Xiaodong Li, and Ling Xiao. "Visible light photocatalytic decolourization of CI Acid Red 66 by chitosan capped CdS composite nanoparticles." *Chemical Engineering Journal* 152, no. 2 (2009): 537-542.
- [38]. Mahmoodi, Niyaz Mohammad, Mokhtar Arami, Nargess Yousefi Limaee, Kamaladin Gharanjig, and Faramaz Doulati Ardejani. "Decolourization and mineralization of textile dyes at solution bulk by heterogeneous nanophotocatalysis using immobilized nanoparticles of titanium dioxide." *Colloids and Surfaces A: Physicochemical and Engineering Aspects* 290, no. 1 (2006): 125-131.
- [39]. Wang, Huihu, Changsheng Xie, Wei Zhang, Shuizhou Cai, Zhihong Yang, and Yanghai Gui. "Comparison of dye degradation efficiency using ZnO powders with various size scales." *Journal of Hazardous materials* 141, no. 3 (2007): 645-652.
- [40]. Wang, Huihu, Changsheng Xie, Wei Zhang, Shuizhou Cai, Zhihong Yang, and Yanghai Gui. "Comparison of dye degradation efficiency using ZnO powders with various size scales." *Journal of Hazardous materials* 141, no. 3 (2007): 645-652.
- [41]. Shahwan, Talal, S. Abu Sirriah, Muath Nairat, Ezel Boyacı, Ahmet E. Eroğlu, Thomas B. Scott, and Keith R. Hallam. "Green synthesis of iron nanoparticles and their application as a Fenton-like catalyst for the degradation of aqueous cationic and anionic dyes." *Chemical Engineering Journal* 172, no. 1 (2011): 258-266.
- [42]. Bokare, Alok D., Rajeev C. Chikate, Chandrashekar V. Rode, and Kishore M. Paknikar. "Iron-nickel bimetallic nanoparticles for reductive degradation of azo dye Orange G in aqueous solution." *Applied Catalysis B: Environmental* 79, no. 3 (2008): 270-278.
- [43]. Fan, Jing, Yanhui Guo, Jianji Wang, and Maohong Fan. "Rapid decolourization of azo dye methyl orange in aqueous solution by nanoscale zerovalent iron particles." *Journal of Hazardous Materials* 166, no. 2 (2009): 904-910.
- [44]. Mahmoodi, Niyaz Mohammad, Nargess Yousefi Limaee, Mokhtar Arami, Shahin Borhany, and Mahboobeh Mohammad-Taheri. "Nanophotocatalysis using nanoparticles of titania: Mineralization and finite element modelling of Solophenyl dye decolourization." *Journal of Photochemistry and Photobiology A: Chemistry* 189, no. 1 (2007): 1-6.
- [45]. Shahwan, Talal, S. Abu Sirriah, Muath Nairat, Ezel Boyacı, Ahmet E. Eroğlu, Thomas B. Scott, and Keith R. Hallam. "Green synthesis of iron nanoparticles and their application as a Fenton-like catalyst for the degradation of aqueous cationic and anionic dyes." *Chemical Engineering Journal* 172, no. 1 (2011): 258-266.
- [46]. Fan, Jing, Yanhui Guo, Jianji Wang, and Maohong Fan. "Rapid decolourization of azo dye methyl orange in aqueous solution by nanoscale zerovalent iron particles." *Journal of Hazardous Materials* 166, no. 2 (2009): 904-910.
- [47]. Khataee, A. R., Marie-Noëlle Pons, and Orfan Zahraa. "Photocatalytic degradation of three azo dyes using immobilized TiO<sub>2</sub> nanoparticles on glass plates activated by UV light irradiation: influence of dye molecular structure." *Journal of Hazardous Materials* 168, no. 1 (2009): 451-457.
- [48]. Mahmoodi, Niyaz Mohammad, and Mokhtar Arami. "Degradation and toxicity reduction of textile wastewater using immobilized titania nanophotocatalysis." *Journal of Photochemistry and Photobiology B: Biology* 94, no. 1 (2009): 20-24.
- [49]. Jiang, Ru, Huayue Zhu, Xiaodong Li, and Ling Xiao. "Visible light photocatalytic decolourization of CI Acid Red 66 by chitosan capped CdS composite nanoparticles." *Chemical Engineering Journal* 152, no. 2 (2009): 537-542.
- [50]. Zarei, M., A. R. Khataee, R. Ordikhani-Seyedlar, and M. Fathinia. "Photoelectro-Fenton combined with photocatalytic process for degradation of an azo dye using supported TiO<sub>2</sub> nanoparticles and carbon nanotube cathode: neural network modeling." *Electrochimica Acta* 55, no. 24 (2010): 7259-7265.
- [51]. Wang, Huihu, Changsheng Xie, Wei Zhang, Shuizhou Cai, Zhihong Yang, and Yanghai Gui. "Comparison of dye degradation efficiency using ZnO powders with various size scales." *Journal of Hazardous materials* 141, no. 3 (2007): 645-652.
- [52]. Maljaei, Ata, Mokhtar Arami, and Niyaz Mohammad Mahmoodi. "Decolourization and aromatic ring degradation of colored textile wastewater using indirect electrochemical oxidation method." *Desalination* 249, no. 3 (2009): 1074-1078.
- [53]. Mahmoodi, Niyaz Mohammad, and Mokhtar Arami. "Bulk phase degradation of Acid Red 14 by nanophotocatalysis using immobilized titanium (IV) oxide nanoparticles." *Journal of Photochemistry and Photobiology A: Chemistry* 182, no. 1 (2006): 60-66.
- [54]. Jiang, Ru, Huayue Zhu, Xiaodong Li, and Ling Xiao. "Visible light photocatalytic decolourization of CI Acid Red 66 by chitosan capped CdS composite nanoparticles." *Chemical Engineering Journal* 152, no. 2 (2009): 537-542.
- [55]. Ghaedi, M., S. Hajjati, Z. Mahmudi, I. Tyagi, Shilpi Agarwal, A. Maity, and V. K. Gupta. "Modeling of competitive ultrasonic assisted removal of the dyes—methylene blue and safranin-O using Fe<sub>3</sub>O<sub>4</sub> nanoparticles." *Chemical Engineering Journal* 268 (2015): 28-37.
- [56]. Shahwan, Talal, S. Abu Sirriah, Muath Nairat, Ezel Boyacı, Ahmet E. Eroğlu, Thomas B. Scott, and Keith R. Hallam. "Green synthesis of iron nanoparticles and their application as a Fenton-like catalyst for the degradation of aqueous cationic and anionic dyes." *Chemical Engineering Journal* 172, no. 1 (2011): 258-266.
- [57]. Khataee, Alireza, Reza Darvishi Cheshmeh Soltani, Younes Hanifehpour, Mahdie Safarpour, Habib Gholipour Ranjbar, and Sang Woo Joo. "Synthesis and characterization of dysprosium-doped ZnO nanoparticles for photocatalysis of a textile dye under visible light irradiation." *Industrial & Engineering Chemistry Research* 53, no. 5 (2014): 1924-1932.
- [58]. Bansal, Pratibha, Ganga Ram Chaudhary, and S. K. Mehta. "Comparative study of catalytic activity of ZrO<sub>2</sub> nanoparticles for sonocatalytic and photocatalytic degradation of cationic and anionic dyes." *Chemical Engineering Journal* 280 (2015): 475-485.
- [59]. Ghaedi, Mehroang, Sh Heidarpour, Syamak Nasiri Kokhdan, Reza Sahraie, Ali Daneshfar, and Behnaz Brazesh. "Comparison of silver and palladium nanoparticles loaded on activated carbon for efficient removal of Methylene blue: Kinetic and isotherm study of removal process." *Powder Technology* 228 (2012): 18-25.
- [60]. Zuas, Oman, Harry Budiman, and Nuryatini Hamim. "Synthesis Of ZnO nanoparticles for microwave induced rapid catalytic decolourization of congo red dye." *Adv. Mater. Lett* 4 (2013): 662-667.
- [61]. Nasrollahzadeh, Mahmoud, Monireh Atarod, and S. Mohammad Sajadi. "Green synthesis of the Cu/Fe<sub>3</sub>O<sub>4</sub> nanoparticles using Morinda morindoides leaf aqueous extract: a highly efficient magnetically separable catalyst for the reduction of organic dyes in aqueous medium at room temperature." *Applied Surface Science* 364 (2016): 636-644.
- [62]. Rajabi, Hamid Reza, Hooman Arjmand, S. Jafar Hoseini, and Hasan Nasrabadi. "Surface modified magnetic nanoparticles as efficient and green sorbents: synthesis, characterization, and application for the removal of anionic dye." *Journal of Magnetism and Magnetic Materials* 394 (2015): 7-13.

- [63]. Singh, Ashok K., and Umesh T. Nakate. "Microwave synthesis, characterization and photocatalytic properties of SnO<sub>2</sub> Nanoparticles." *Adv. Nanopart* 2, no. 66 (2013): 10-4236.
- [64]. Zollinger H. *Color chemistry—synthesis, properties and applications of organic dyes and pigments*. New York: VCH, 1987. Aksu Z, Tezer S. Equilibrium and kinetic modelling of biosorption of Remazol Black B by *Rhizopus arrhizus* in a batch system: effect of temperature. *Proc Biochem* 2000;36:431–9.
- [65]. Yuyi Yang, Danfeng Jin, Guan Wang, Danfeng Liu, Xiaoming Jia , Yuhua Zhao” Biosorption of Acid Blue 25 by unmodified and CPC-modified biomass of *Penicillium YW01*: Kinetic study, equilibrium isotherm and FTIR analysis” *Colloids and Surfaces B: Biointerfaces* 88 (2011) 521– 526
- [66]. Yuyi Yang, Guan Wang, Bing Wang, Zeli Li, Xiaoming Jia, Qifa Zhou, Yuhua Zhao” Biosorption of Acid Black 172 and Congo Red from aqueous solution by nonviable *Penicillium YW 01*:Kinetic study, equilibrium isotherm and artificial neural network modeling” *Bioresource Technology* 102 (2011) 828–834.
- [67]. Vasanth Kumar K “Adsorption of malachite green onto *Pithophora* sp., a fresh water algae: Equilibrium and kinetic modeling.” *Process Biochemistry* 40(8):2865-2872 · July 2005.
- [68]. Rachna Patel , Sumathi Suresh “Kinetic and equilibrium studies on the biosorption of reactive black 5 dye by *Aspergillus foetidus*” *Bioresource Technology* 99 (2008) 51–58c
- [69]. R.Venckatesh, T.Amudha, Rajeshwari Sivaraj, M.Chandramohan And M.Jambulingam, “Kinetics And Equilibrium Studies Of Adsorption Of Direct Red-28 Onto *Punica Granatum* Carbon”, *International Journal of Engineering Science and Technology*,
- [70]. M. Hema and S. Arivoli, “Comparative study on the adsorption kinetics and thermodynamics of dyes onto acid activated low cost carbon”, *International Journal of Physical Sciences* Vol. 2 (1), pp. 010-017, January, 2007
- [71]. Kiran I ,Tamer Akar , A. Safa Ozcan , Adnan Ozcan , Sibel Tunali “Biosorption kinetics and isotherm studies of Acid Red 57 by dried *Cephalosporium aphidicola* cells from aqueous solutions” *Biochemical Engineering Journal* 31 (2006) 197–203
- [72]. Kaveh Arzani, Behdad Ghaderi Ashtiani, Amirhossein Haji orab Kashi,” Equilibrium and Kinetic Adsorption Study of the Removal of Orange-G Dye Using Carbon Mesoporous Material”, *Journal of Inorganic Materials*, Vol. 27 No. 6,660-666,2012.
- [73]. Hema M and Arivoli S., “Adsorption kinetics and thermodynamics of malachite green dye onto acid activated low cost carbon”, *J. Appl. Sci. Environ. Manage.* March, 2008 ,Vol. 12(1) 43 – 51
- [74]. Gonul Akkaya and Ayla Ozer, “Biosorption of Acid Red 274 (AR 274) on *Dicranella varia*:Determination of equilibrium and kinetic model parameters”, *Process Biochemistry* 40 (2005) 3559–3568
- [75]. Fatih Deniz and Saadet D. Saygideger, “Equilibrium, kinetic and thermodynamic studies of Acid Orange 52 dye biosorption by *Paulownia tomentosa* Steud. leaf powder as a low-cost natural biosorbent”, *Bioresource Technology* 101 (2010) 5137–5143
- [76]. for Efficient Dye Removal from Aqueous Solution”, *Chinese Journal of Chemical Engineering*, 19(5) 863—869 (2011).
- [77]. Demirak et al. “Biosorption of 2,4 dichlorophenol (2,4-DCP) onto *Posidonia oceanica* (L.) seagrass in a batch system: Equilibrium and kinetic modeling” *Microchemical Journal* 99 (2011) 97–10
- [78]. Cetin Doğar, Ahmet Gürses, Metin Ac, İkyıldız and Esra Özkan, “Thermodynamics and kinetic studies of biosorption of a basic dye from aqueous
- [79]. Arti Malviya and Dipika Kaur, “Removal of Toxic Azo Dyes from Wastewater using Bottom Ash - Equilibrium Isothermal Modeling”, *Oriental Journal Of Chemistry*, 2012, Vol. 28, No. (2):
- [80]. Allen, S.J., Gan, Q., Matthews, R., Johnson, P.A., 2005. Kinetic modeling of the adsorption of basic dyes by kudzu. *J. Coll. Int. Sci.* 286, 101-216
- [81]. Akkaya, Ayla Ozer “Biosorption of Acid Red 274 (AR 274) on *Dicranella varia*: Determination of equilibrium and kinetic model parameters” *Process Biochemistry* 40 (2005) 3559–3568.
- [82]. Aksu Z “Biosorption of reactive dyes by dried activated sludge ,equilibrium and kinetic modeling” *Biochemical Engineering Journal* 7 (2001) 79–84.

**Dr. Ch. A. I. Raju, Asst Prof, Chemical Engg, Andhra University**

**Shaik Nooruddin, a P.G. student from Computer Aided Chemical Engineering, Andhra University.**

**K. Satti Babu, a Full Time Research Scholar from Department of Chemical Engineering, Andhra University.**